



# Date Sheet

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Customer: \_\_\_\_\_  
Part No: CL-SP115UHRIR-850-02(IR)  
Sample No: \_\_\_\_\_  
Description: \_\_\_\_\_  
Item No: \_\_\_\_\_

Customer			
Check	Inspection	Approval	Date





## Features

- .1204 package
- .Top view Double-COLOUR LED
- .Compatible with infrared and vapor phase reflow solder process.
- .Wide viewing angle
- .Pb-free
- .RoHS compliant

## Description

- .The JuYuan 1204 SMD LED is much smaller than lead frame type components,thus enable smaller board size, higher packing density,reduced storage space and finally smaller equipment to be obtained.
- .Besides,lightweight makes them ideal for miniature applications etc.

## Applications

- .General lighting
- .Decorative and Entertainment Lighting
- .Indicators
- .Automotive Telecommunication
- .Switch lights

**Absolute Maximum Ratings (Ta=25°C)**

Parameter	Symbol	Rating	Unit	
Continuous Forward Current	I <sub>F</sub>	25	mA	
Operating Temperature	T <sub>opr</sub>	-40 ~ +85	°C	
Storage Temperature	T <sub>stg</sub>	-40 ~ +100	°C	
Soldering Temperature* <sup>1</sup>	T <sub>sol</sub>	Reflow Soldering : 260 °C Hand Soldering : 350 °C	for 10 sec. for 3 sec.	
Peak Forward Current (Duty 1/10@1ms)	I <sub>FP</sub>	UHR	60	mA
		IR	100	
Power Dissipation at(or below) 25°C Free Air Temperature	P <sub>d</sub>	UHR	75	mW
		IR	120	
Electrostatic Discharge(HBM)	ESD	UHR	2000	V
		IR	1500	

**Notes:** \*1: Soldering time ≤ 5 seconds

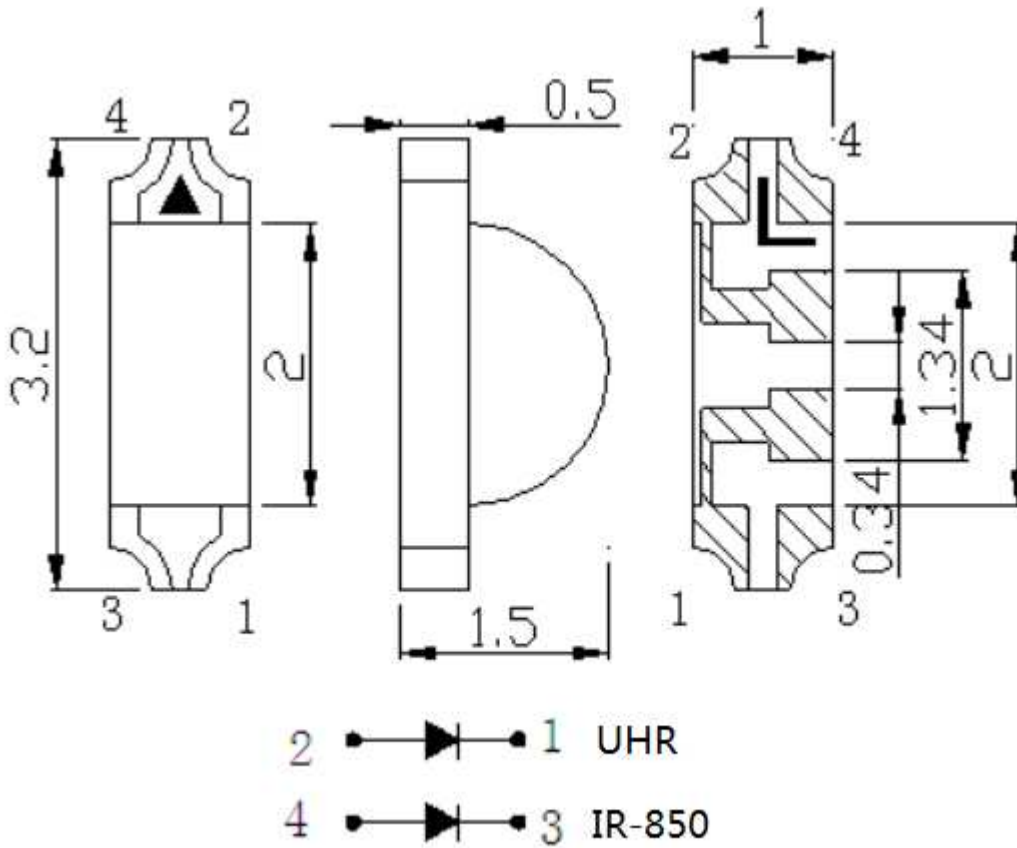
**Electro-Optical Characteristics (Ta=25°C)**

Parameter	Symbol	Min.	Typ.	Max.	Unit	Condition	
Reverse Current	I <sub>R</sub>	---	---	10	μA	V <sub>R</sub> =5V	
Viewing Angle	2θ <sub>1/2</sub>	---	120	---	deg	I <sub>F</sub> =20mA	
Forward Voltage	V <sub>F</sub>	UH R	1.8	---	2.3	V	I <sub>F</sub> =20mA
		IR	1.3	---	1.7		
Luminous Intensity	I <sub>v</sub>	UH R	100	---	200	mcd/m <sup>2</sup>	I <sub>F</sub> =20mA
		IR	10	---	30		
Dominant Wavelength	λ <sub>d</sub>	UH R	617	---	625	nm	I <sub>F</sub> =20mA
		IR	---	850	---		

**Notes:**

1. Tolerance of Luminous Intensity ±10%.
2. Tolerance of Forward Voltage : ±0.05V.
3. Tolerance of Dominant Wavelength: ±1nm

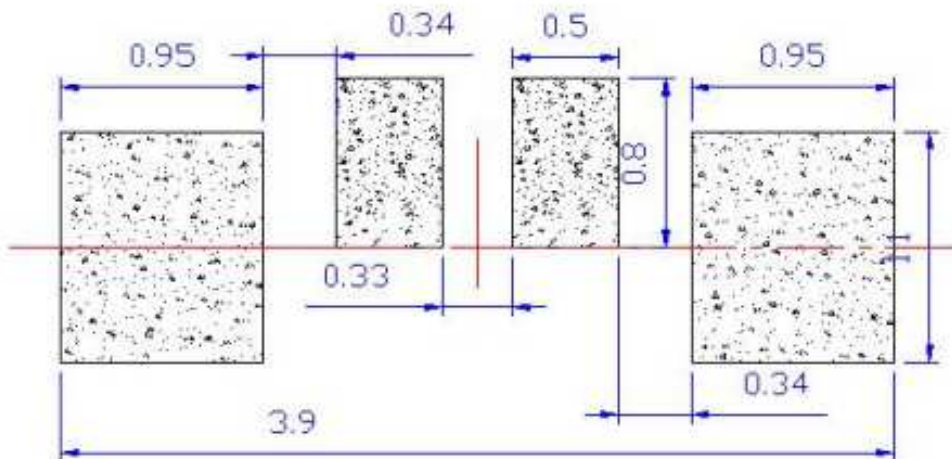
Package Dimensions

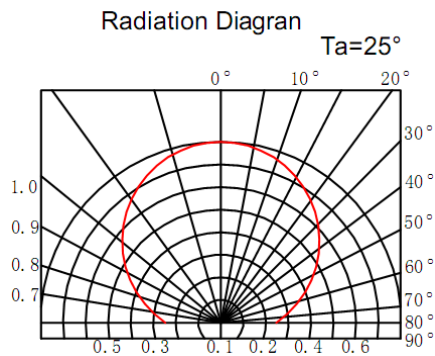
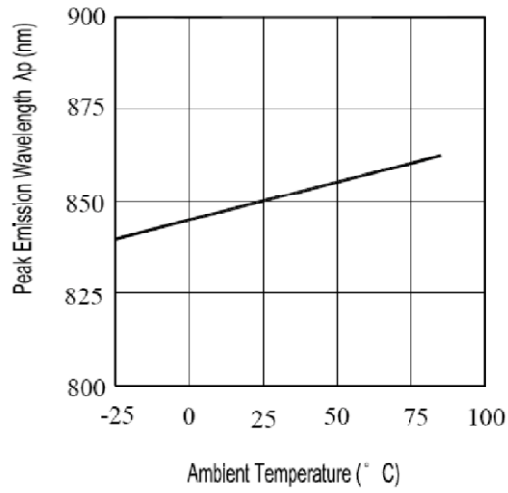
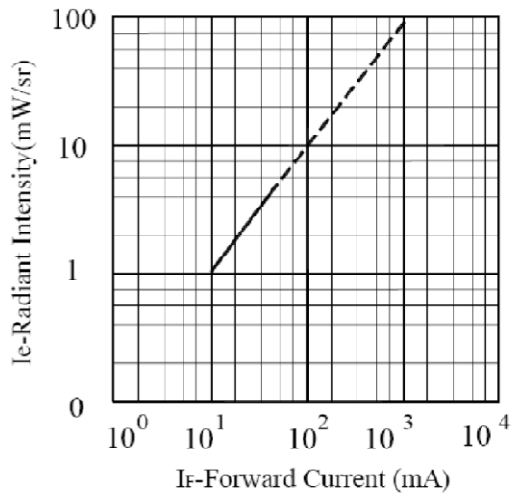
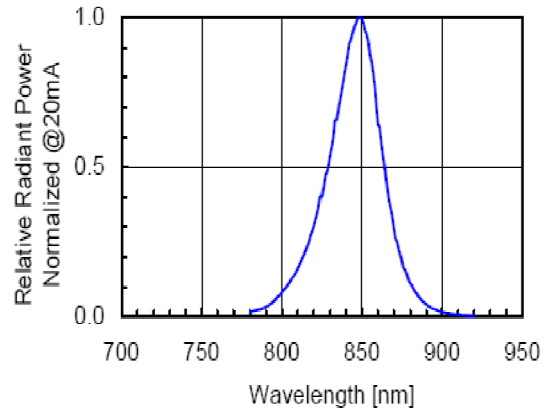
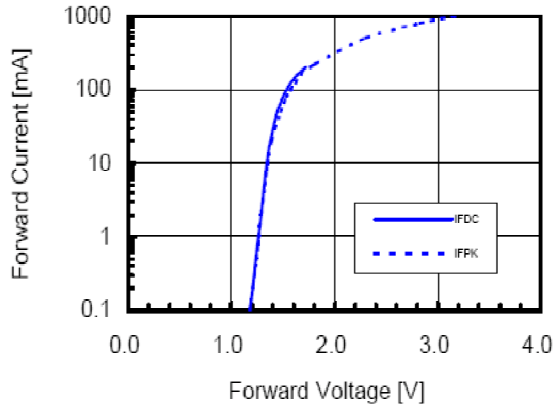


**Note:** Tolerance unless mentioned is  $\pm 0.1\text{mm}$ , Unit = mm.

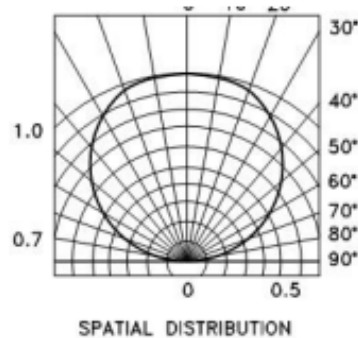
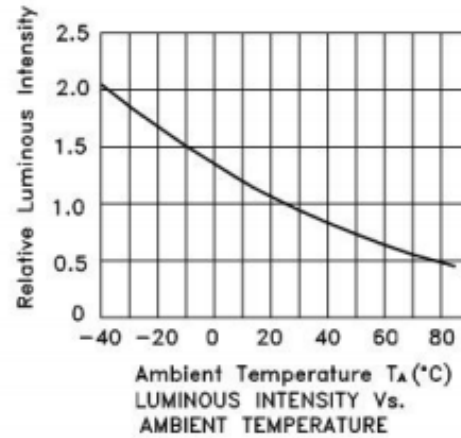
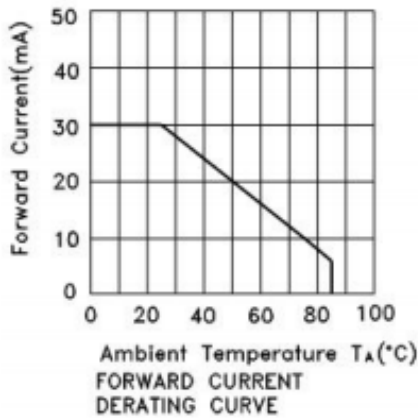
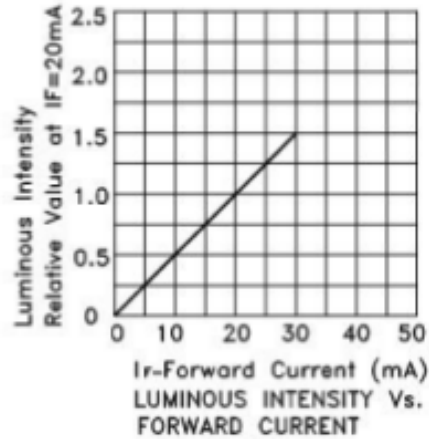
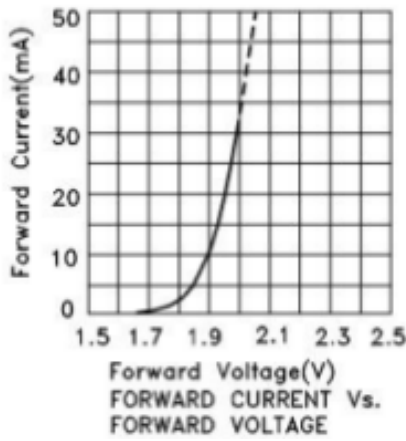
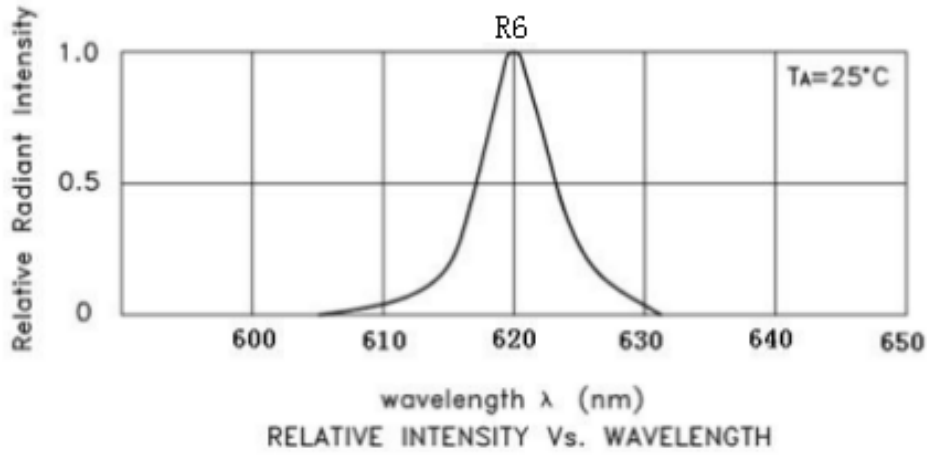
**Recommended Soldering Pattern**

(Units : mm)





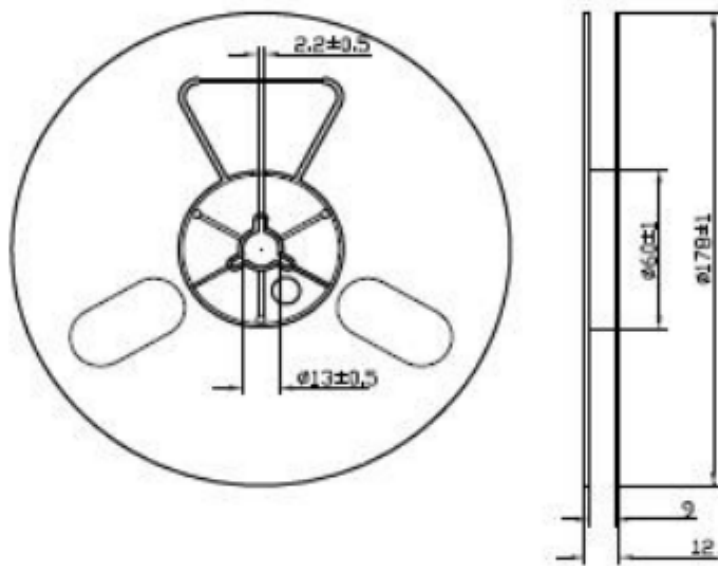
## Red



**Label Form Specification**

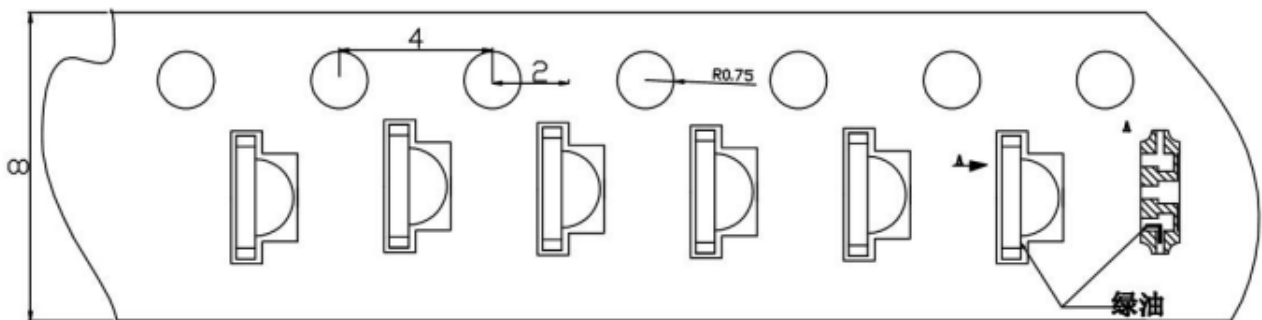
CPN: Customer's Production Number  
 P/N : Production Number  
 QTY: Packing Quantity  
 CAT: Ranks  
 HUE: Peak Wavelength  
 REF: Reference  
 LOT No: Lot Number

**Reel Dimensions**



**Note:** The tolerances unless mentioned is  $\pm 0.1$ mm ,Unit = mm

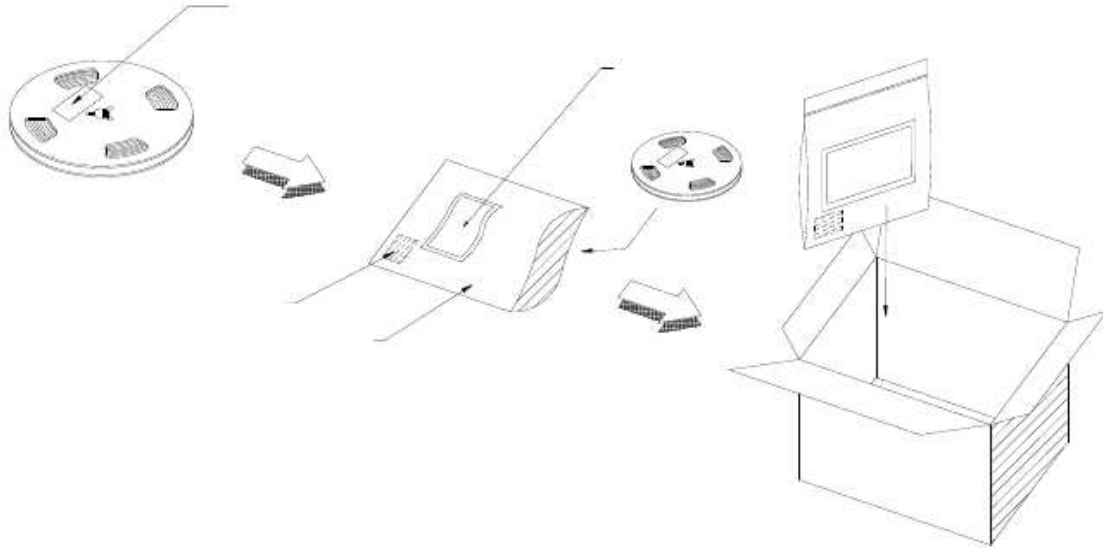
**Carrier Tape Dimensions:(Quantity: 3000pcs/reel)**



**Note:**

1. Tolerance unless mentioned is  $\pm 0.1$ mm, Unit = mm.
2. Minimum packing amount is 1000/2000 pcs per reel.

**Moisture Resistant Packing Process**



### Reliability Test Items and Conditions

The reliability of products shall be satisfied with items listed below.

Confidence level: 90%

LTPD: 10%

No.	Items	Test Condition	Test Hours/Cycles	Sample Size	Ac/Re
1	Reflow Soldering	Temp. : 260°C/10sec.	6 Min	22 PCS	0/1
2	Thermal Shock	H : +100°C 5min ∫ 10 sec L : -10°C 5min	300 Cycles	22 PCS	0/1
3	Temperature Cycle	H : +100°C 15min ∫ 5 min L : -40°C 15min	300 Cycles	22 PCS	0/1
4	High Temperature/Humidity Reverse Bias	Ta=85°C,85%RH	1000 Hrs.	22 PCS	0/1
5	Low Temperature Storage	Ta=-40°C	1000 Hrs.	22 PCS	0/1
6	High Temperature Storage	Ta=100°C	1000 Hrs.	22 PCS	0/1
7	DC Operation Life	Ta=25°C IF = 20 mA	1000 Hrs.	22 PCS	0/1

### Precautions For Use

#### 1. Over-current-proof

Customer must apply resistors for protection , otherwise slight voltage shift will cause big current change ( Burn out will happen ).

#### 2. Storage

2.1 Do not open moisture proof bag before the products are ready to use.

2.2 Before opening the package, the LEDs should be kept at 40°C or less and 90%RH or less.



2.3 The LEDs should be used within a year.

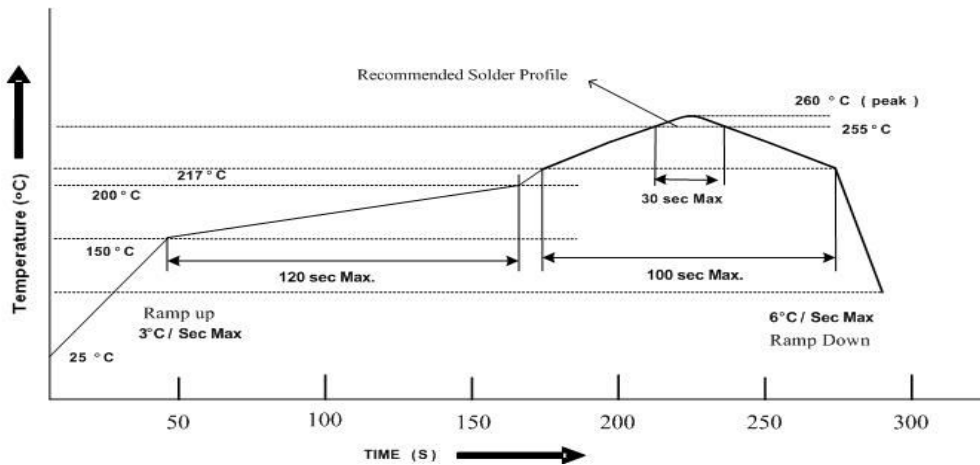
2.4 After opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.

2.5 The LEDs should be used within 168 hours (7 days) after opening the package

2.6 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following J-STD-33 Standard.

### 3. Soldering Condition

#### 3.1 Pb-free solder temperature profile



3.2 Reflow soldering should not be done more than two times.

3.3 When soldering, do not put stress on the LEDs during heating.

3.4 After soldering, do not warp the circuit board.

### 4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 350°C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

### 5. Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.