



# Data Sheet

Customer:	
Part No:	CL-SP192UHRDNB-02
Sample No:	
Description:	1608 SMD R+B Bi Color
Item No:	

Customer					
Check Inspection Approval Date					





#### **Features**

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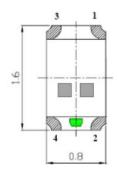
- 1.6mmx0.8mm SMT LED,0.60mm THICKNESS.
- LOW POWER CONSUMPTION.
- WIDE VIEWING ANGLE.
- \_IDEAL FOR BACKLIGHT AND INDICATOR.
- \_VARIOUS COLORS AND LENS TYPES AVAILABLE.
- PACKAGE: 4000PCS/REEL.
- RoHS COMPLIANT.

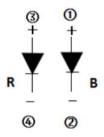
### **Description**

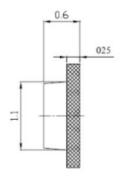
The Blue source color devices are made with GaN on Sapphire Light Emitting Diode.

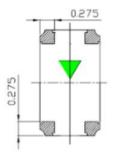
The Hyper Red source color devices are made with DH InGaAlP on GaAs substrate Light Emitting Diode

# **Package Dimensions**









DB0606A2

### Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is  $\pm 0.1(0.004")$  unless otherwise noted.
- 3. Specifications are subject to change without notice.





# **Selection Guide**

Part No.	Dice	Lens Type	lv (mcd) @ 5mA		Viewing Angle
			Min.	Тур.	2 θ 1/2
CL-SP192UHRDNB-02	BLUE (GaN)		180	210	
		WATER CLEAR			120
	RED (InGaAIP)		100	160	

### Note:

1.  $\theta$  1/2 is the angle from optical centerline where the luminous intensity is 1/2 the optical centerline value.

# Electrical / Optical Characteristics at Ta=25°C

Symbol	Parameter	Device	Тур.	Max.	Units	Test Conditions
		Blue				
λpeak	Peak Wavelength				nm	IF=20mA
		Red				
λD	Dominant Wavelength	Blue	460	475		
					nm	IF=5mA
		Red	620	630		
		Blue	25			
Δλ1/2	Spectral Line				nm	IF=20mA
	Half-width	Red	20			
		Blue	100			
С	Capacitance				рF	VF=0V;f=1MH
		Red	25			z
		Blue	2.8	3.2		
VF	Forward Voltage		1.8		V	IF=5mA
		Red		2.2		
	Reverse Curren	Blue		5		
IR					uA	VR = 5V
		Red		5		

# Absolute Maximum Ratings at Ta=25°C

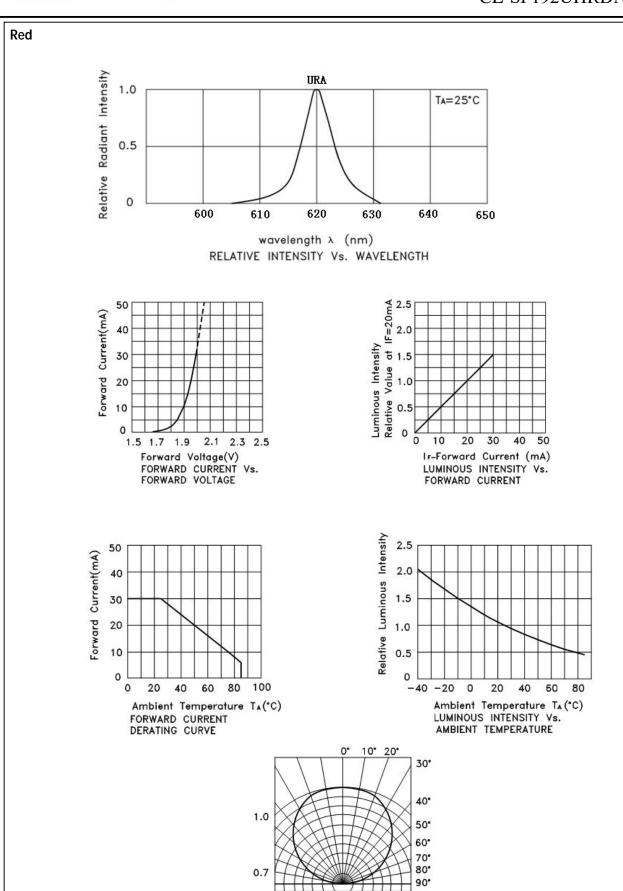
Parameter	Blue	Red	Units
Power dissipation	105	75	mW
DC Forward Current	30	30	mA
Peak Forward Current [1]	135	80	mA
Reverse Voltage	5	5	V
Operating/Storage Temperature	-40°C To +85°C		

# Note:

1. 1/10 Duty Cycle, 0.1ms Pulse Width.



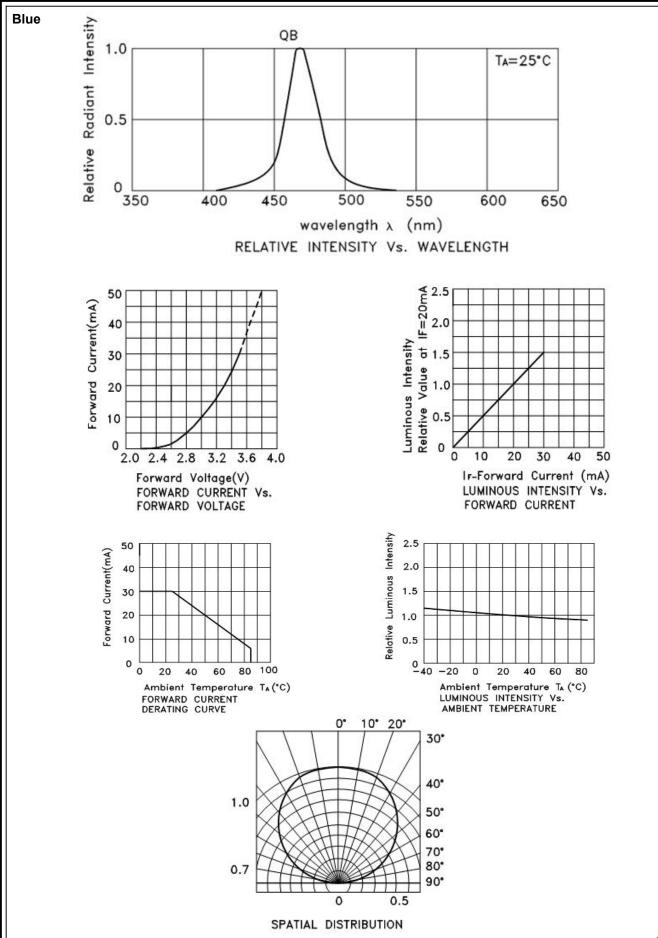




SPATIAL DISTRIBUTION











# RELIABILITY

Test Items and Results

NO.	Test Item	Reference Standard	Test Conditions	Note (Hours/Cycles)	Sample	Number of Damaged
1	Temperature Cycle	JEITA ED-4701	-40 °C ~ 25 °C ~ 100 °C ~ 25 °C 30min 5min 30min 5min	100 Cycles	50	0/50
2	Thermal shock	MIL-STD-202G	-40°C∼100°C 15min 15min	500 Cycles	50	0/50
3	High Temperature Storage	JEITA ED-4701 200 201		1000 Hours	50	0/50
4	Low Temperature Storage	JEITA ED-4701 200 201	Ta=-40°C	1000 Hours	50	0/50
5	Room Temperature Life Test		Ta=25±5℃ I <sub>F</sub> =20mA	1000 Hours	50	0/50
6	High Temperature High Humidity Life Test		Ta=60°C RH=85% I <sub>F</sub> =20mA	1000 Hours	50	0/50
7	Solderability (Reflow Soldering)	JEITA ED-4701 300 303	T <sub>sol</sub> =235°C±5°C,5sec (Using Flux, Lead Solder)	1 time, 5sec	10	0/10
8	Resistance to Soldering Heat (Reflow Soldering)	JEITA ED-4701 300 301	T <sub>sol</sub> =260°C,10 sec Pre Treatment: 35°C 95% RH 96 Hrs	2 time, 10sec	10	0/10





# Cautions

# (1) Soldering Conditions

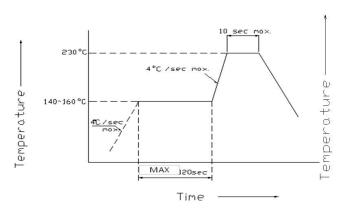
Number of reflow process shall be less than 2 times and cooling process to normal temperature is required between first and Second soldering process.

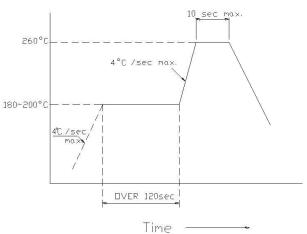
# Recommended soldering conditions

Reflow Soldering			Hand Soldering	
Pre-heat Pre-heat time Peak temperature Soldering time Condition	Lead Solder	Lead-free Solder	Temperature Soldering time	350 ° C 3 sec. Max.
	140~160 ° C 120 sec. Max. 230 ° C Max. 10 sec. Max	180~200 ° C 120 sec. Max. 260 ° C Max. 10 sec. Max	Soldering time	(one time only)

#### Lead Solder

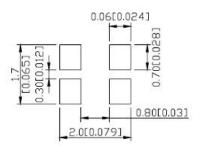
### Lead-Free Solder





# **Recommended Soldering Pattern**

(Units:mm)







#### (2) Static Electricity

It is recommended that a wrist band or an anti-electrostatic glove be used when handling the LEDs.

All devices, equipment and machinery must be properly grounded.

- 2.0V Damaged LEDs will show some unusual characteristics such as the forward voltage becomes lower, or the LEDs do not light at the low current. Criteria: (VF > 2.0V at IF = 0.5mA)
- (3) Moisture Proof Package

It is recommended that moisture proof package be used.

#### (4) Cautions:

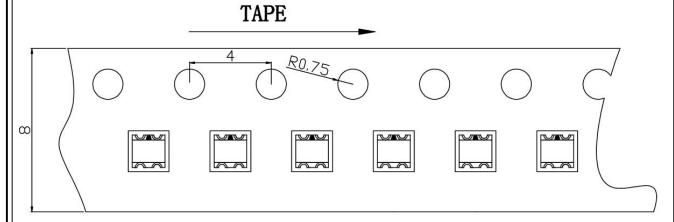
- 4.1. Please check if there is air leak before opening the package, if so, please return the goods back to take drying process for later using.
- 4.2 Products can be used within 15days after packaging, after that, they must be:
  - 4.2.1 Soldered within 24 hrs
  - 4.2.2 Used in the condition: 30°C within and 60%RH below
  - 4.2.3 Stored in 30%RH for moisture below.
- 4.3. Products cannot be used for and over 15days after being packaged unless opening the package and take drying our process in 85°C/6H.
- 4.4. Products not be used for or over 60days after being packaged please return back to take drying out and packaging process for forward using.
- 4.5. Products not be used after opening the package need to be dried out for  $85\,^{\circ}\text{C}/6\text{H}$





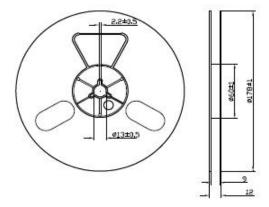
# **PACKAGING**

The LEDs are packed in cardboard boxes after taping.

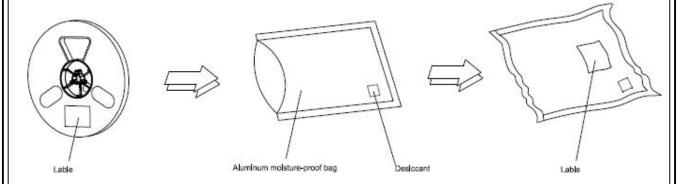


Package: 4000 pcs/reel

# Reel Dimensions



# **Moisture Resistant Packaging**



Note:The tolerances unless mentioned is ±0.1mm,Unit:mm