



Data Sheet

Customer:

Part No:

Sample No:

Description:

Item No:

CL-SP117RGB-02

3210 SMD Full Color

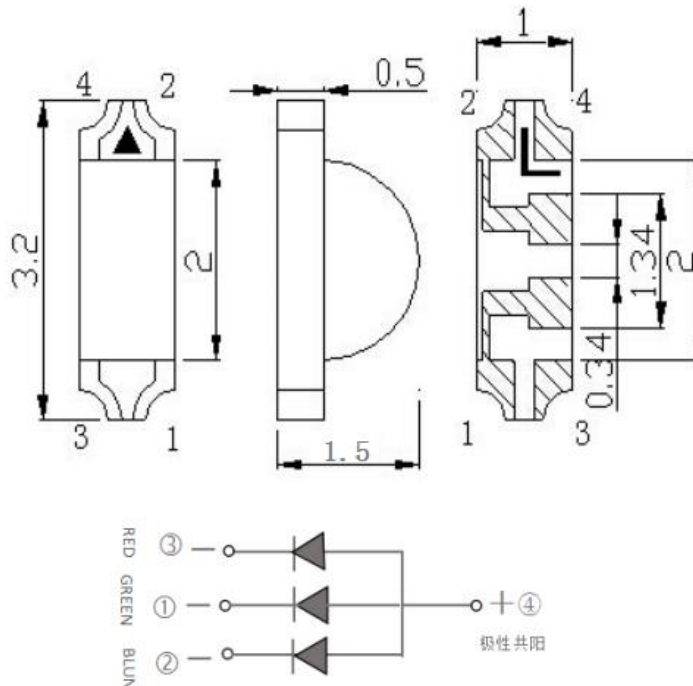
Customer			
Check	Inspection	Approval	Date



Features

- 3.2mmx1.0mm SMT LED, 1.5 mm THICKNESS.
- _LOW POWER CONSUMPTION.
- _WIDE VIEWING ANGLE.
- _IDEAL FOR BACKLIGHT AND INDICATOR.
- _VARIOUS COLORS AND LENS TYPES AVAILABLE.
- _PACKAGE : 3000PCS / REEL.
- _RoHS COMPLIANT.

Package Dimensions



Description

The Blue source color devices are made with GaN on Sapphire Light Emitting Diode.

The Green source color devices are made with InGaN on SiC Light Emitting Diode.

The Hyper Orange source color devices are made with DH InGaAlP on GaAs substrate Light Emitting Diode.

Static electricity and surge damage the LEDs.

It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs.

All devices, equipment and machinery must be electrically grounded.

Emitting Diode.

Notes:

1. All dimensions are in millimeters (inches).
2. Tolerance is $\pm 0.1(0.004")$ unless otherwise noted.
3. Specifications are subject to change without notice.

Selection Guide

Part No.	Dice	Lens Type	Iv (mcd) @ 20mA		Viewing Angle
			Min.	Typ.	2 θ 1/2
CL-SP117RGB-02	BLUE (GaN)	Diffused	115	180	120
	GREEN (InGaN)		450	720	
	RED (InGaAlP)		115	180	

Note:

1. θ 1/2 is the angle from optical centerline where the luminous intensity is 1/2 the optical centerline value.

Electrical / Optical Characteristics at T_A=25°C

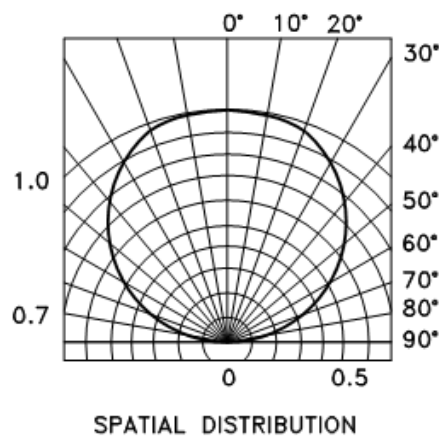
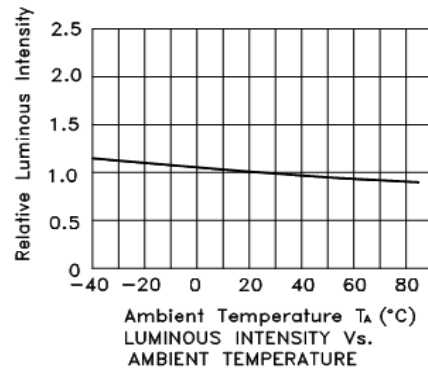
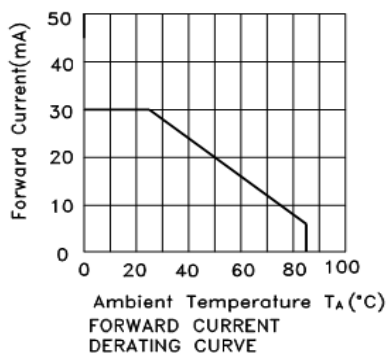
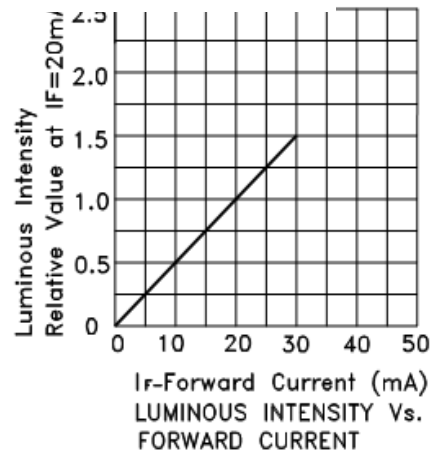
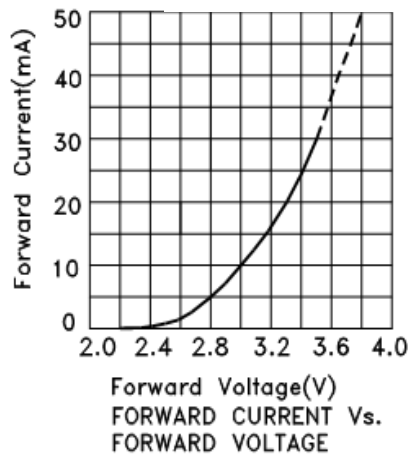
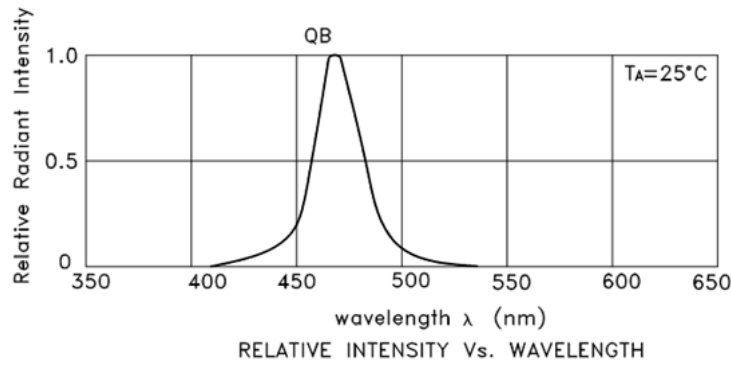
Symbol	Parameter	Device	Typ.	Max.	Units	Test Conditions
λ_D	Dominant Wavelength	Blue Green Red	464 518 624	472 530 640	nm	IF=20mA
$\Delta\lambda_{1/2}$	Spectral Half-width	Blue Green Red	25 38 20		nm	IF=20mA
C	Capacitance	Blue Green Red	100 45 25		pF	VF=0V;f=1MHz
VF	Forward Voltage	Blue Green Red	2.9 2.9 1.8	3.4 3.4 2.2	V	IF=20mA
IR	Reverse Current	Blue Green Red		5 5 5	uA	VR = 5V

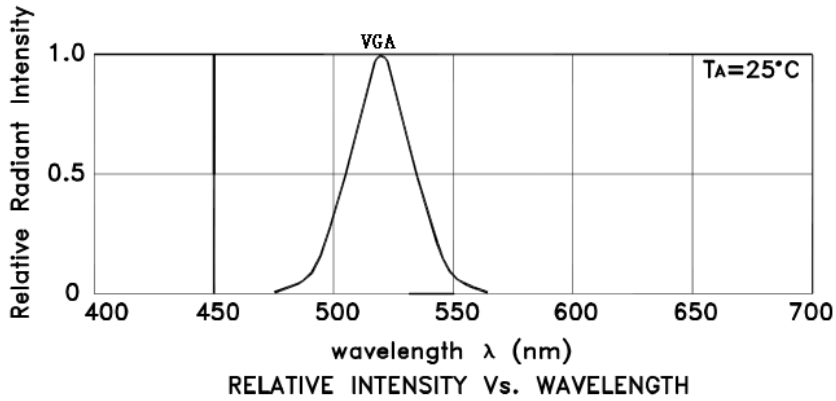
Absolute Maximum Ratings at T_A=25°C

Parameter	Blue	Green	Red	Units
Power dissipation	135	135	75	mW
DC Forward Current	25	25	25	mA
Peak Forward Current [1]	135	135	80	mA
Reverse Voltage	5	5	5	V
Operating/Storage Temperature	-40°C To +85°C			

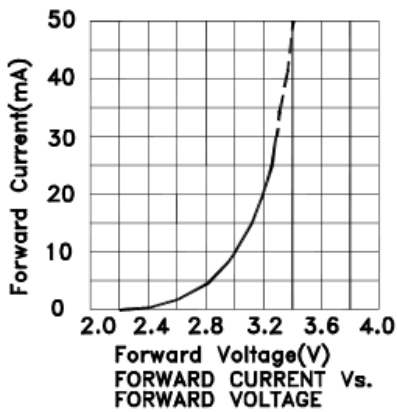
Note:

1. 1/10 Duty Cycle, 0.1ms Pulse Width.

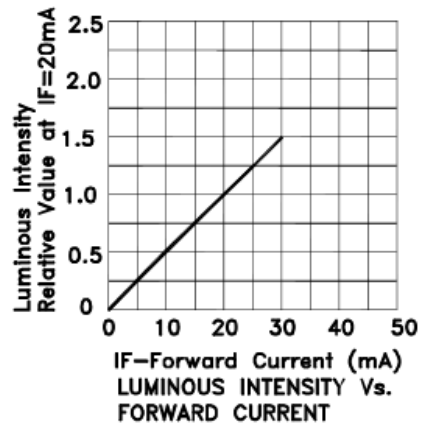




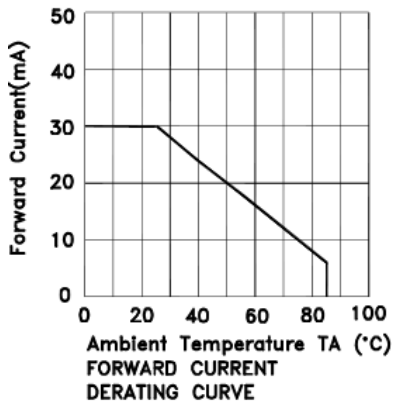
RELATIVE INTENSITY Vs. WAVELENGTH



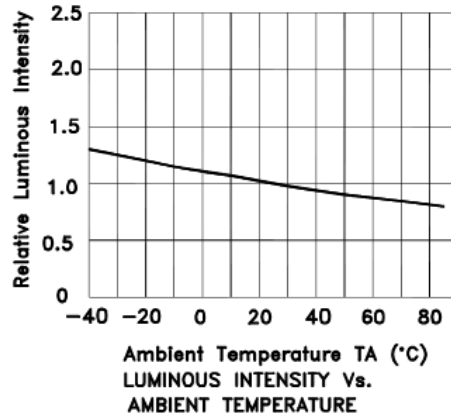
FORWARD CURRENT Vs. FORWARD VOLTAGE



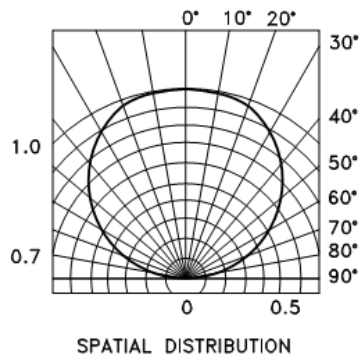
LUMINOUS INTENSITY Vs. FORWARD CURRENT



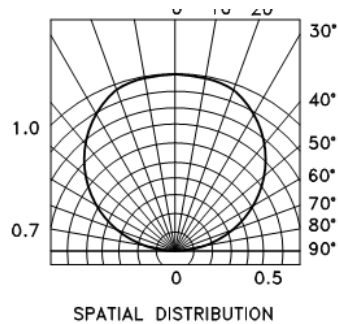
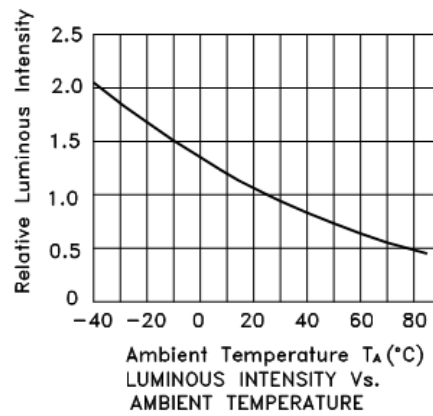
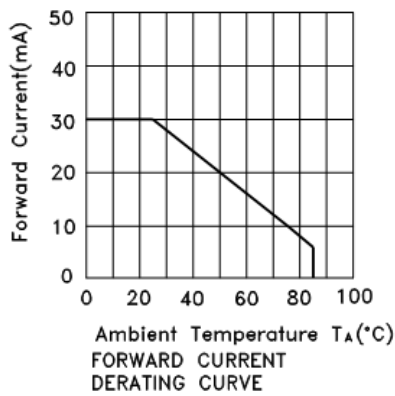
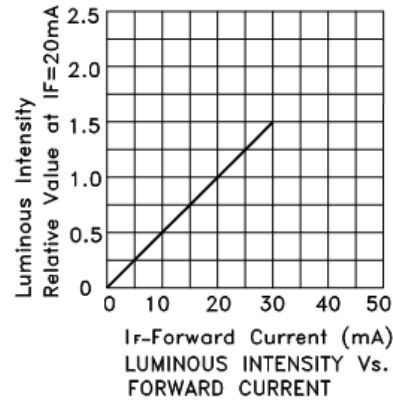
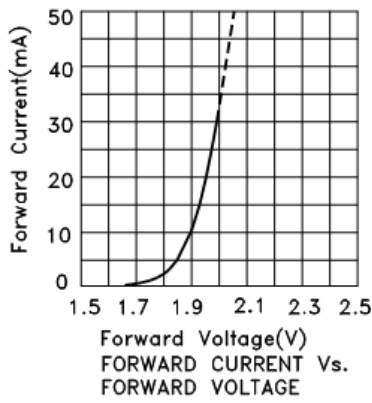
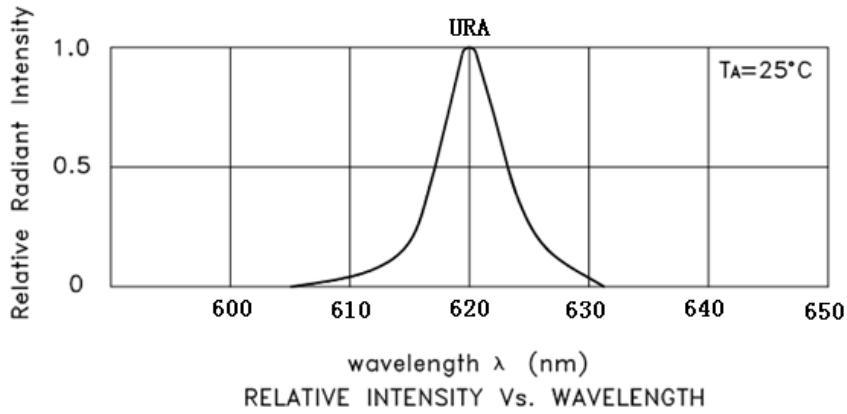
FORWARD CURRENT DERATING CURVE



LUMINOUS INTENSITY Vs. AMBIENT TEMPERATURE



SPATIAL DISTRIBUTION



RELIABILITY
Test Items and Results

NO.	Test Item	Reference Standard	Test Condition	(Hours/ Cycles)	Sample	Number of Damaged
1	Temperature Cycle	JEITA ED-4701	-40°C~25°C~100°C~25°C 30 min 5 min 30 min 5 min	100 Cycles	50	0/50
2	Thermal Shock	MIL-STD-202G	-40°C~100°C 15 min 15 min	500 Cycles	50	0/50
3	High Temperature Storage	JEITA ED-4701 200 201	T _a =100°C	1000 Hours	50	0/50
4	Low Temperature Storage	JEITA ED-4701 200 201	T _a =-40°C	1000 Hours	50	0/50
5	Room Temperature Life Test		T _a =25±5°C I _f =20mA	1000 Hours	50	0/50
6	High Temperature High Humidity Life Test		T _a =60°C RH=85% I _f =20mA	1000 Hours	50	0/50
7	Solderability (Reflow Soldering)	JEITA ED-4701 300 303	T _{sol} =235°C±5°C,5 sec (Using Flux, Lead Solder)	1 time, 5 sec	10	0/10
8	Resistance to Soldering Heat (Reflow Soldering)	JEITA ED-4701 300 301	T _{sol} =260°C,10 sec Pre Treatment: 35°C 95%RH 96 Hrs	2 time, 10 sec	10	0/10

The above test items such as differences or special customer specific requirements according to the actual situation in accordance with the requirements of customers to try the requirements with the customer, the customer is not required by our test standard test. Different products using different current test.

5. Cautions

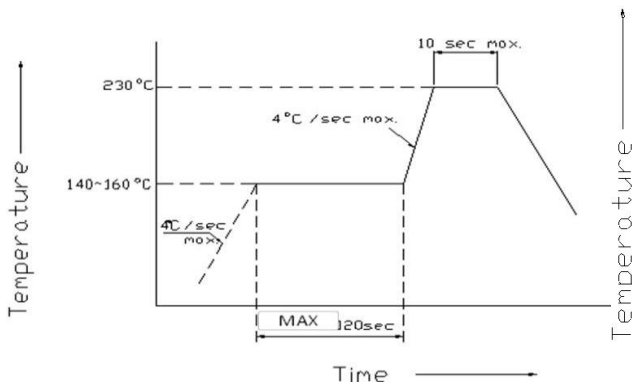
(1) Soldering Conditions

Number of reflow process shall be less than 2 times and cooling process to normal temperature is required between first and Second soldering process.

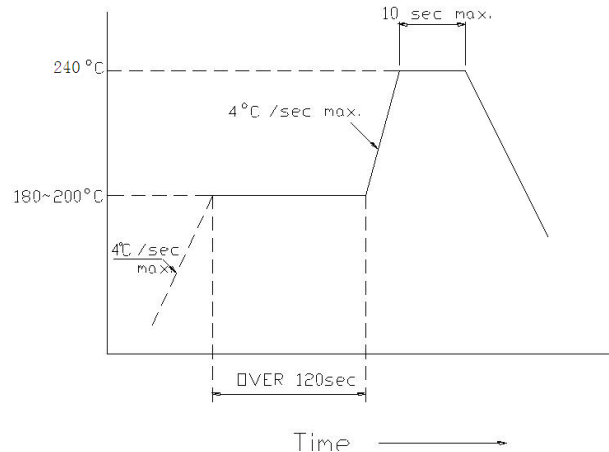
(Recommended soldering conditions)

回流焊接 Reflow Soldering		手工焊接	
预热温度 Pre-heat temperature	有铅 Lead Solder	无铅 Lead-free Solder	温度 Temperature
预热时间 Pre-heat time	140 ~ 160° C 120 sec. Max.	180 ~ 200° C 120 sec. Max.	焊接时间 Soldering time
峰值温度 Peak temperature	230° C Max. 10 sec. Max.	240° C Max. 10 sec. Max.	350° C Max. 3 sec. Max. (one time only)
焊接时间 Soldering time	参考下图	参考下图	
条件 Condition			

(Lead Solder)

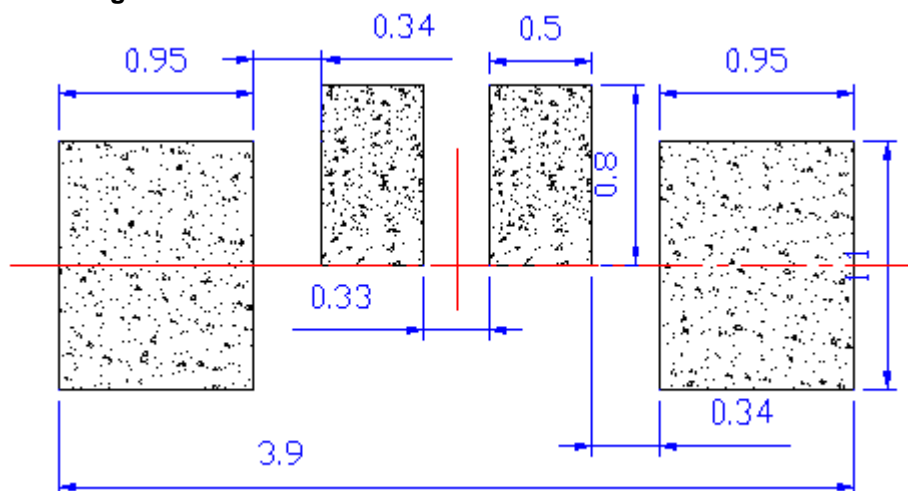


(Lead-Free Solder)



Recommended Soldering Pattern

(Units : mm)



(2) Static Electricity

It is recommended that a wrist band or an anti-electrostatic glove be used when handling the LEDs.

All devices, equipment and machinery must be properly grounded.

Damaged LEDs will show some unusual characteristics such as the forward voltage becomes lower, or the LEDs do not light at the low current. Criteria : ($V_F > 2.0V$ at $I_F=0.5mA$)

(3) Moisture Proof Package

It is recommended that moisture proof package be used .

(4)Cautions:

4.1.Please check if there is air leak before opening the package, if so, please return the goods back to take drying process for later using.

4.2 Products can be used within 15days after packaging, after that, they must be:

4.2.1 Soldered within 24 hrs

4.2.2 Used in the condition: $30^{\circ}C$ within and 60%RH below

4.2.3 Stored in 30%RH for moisture below.

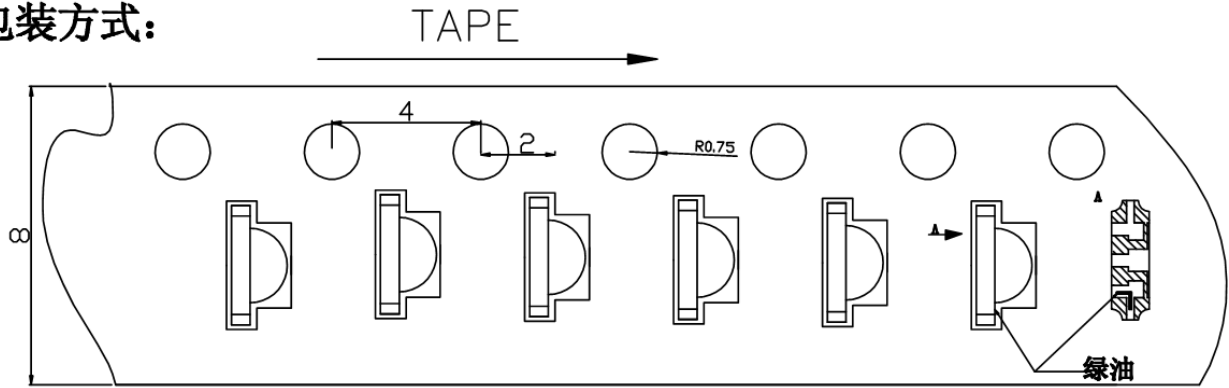
4.3.Products cannot be used for and over 15days after being packaged unless opening the package and take drying our process in $85^{\circ}C/6H$.

4.4.Products not be used for or over 60days after being packaged please return back to take drying out and packaging process for forward using.

PACKAGING

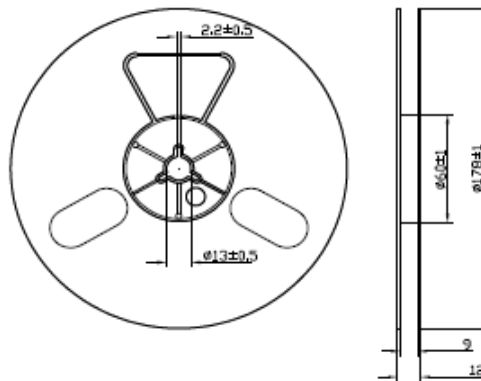
The LEDs are packed in cardboard boxes after taping.

包装方式:

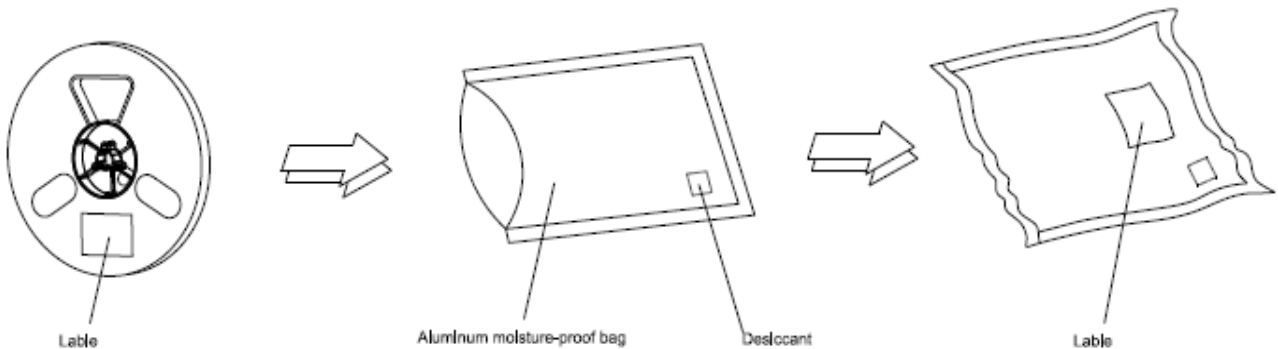


Package : 3000PCS/reel

Reel Dimensions



Moisture Resistant Packaging



Note: The tolerances unless mentioned is ±0.1mm, Unit: mm